



VALIMAT

User Defined Material Cards



ENGINEERING

GmbH



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- Capabilities of VALIMAT® .xml material card format
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- The user material card:
 - xml schema
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 - user variable feature
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 - material curve feature
 - material table feature
- Tips for implementing a new material card for VALIMAT®

Objective

- Provide an overview of the capabilities of VALIMATs user material card feature
- Show how to use user defined material cards
- Describe the elements of a user defined material card
- Provide some tips for implementing your own user defined material card

Capabilities of VALIMAT .xml material card format

- Add other material models
- Use standard VALIMAT® Design variable groups
 - Transfer from model to another (Change solver, material card,...)
- Enter user defined variables
- Use implemented curves/tables for hardening, failure,...

	Name	Start	const...
^ GroupName: 10_elasticity			
	e_E	1000	<input type="checkbox"/>
	e_nue	0.3	<input checked="" type="checkbox"/>

^ GroupName: 50_failure			
	xf_NAHSV	20	<input type="checkbox"/>

Damage/Failure	Add Erosion DIEM
Materialcard ID	1000000
Density	1000
Yield behavior	vonMISES
Function (Hardening, Elastic cur)	
Curve 1	4a model
Strain range upto	4a model
Sampling points	4a model (nue 0.5)
Bias factor	4a model (nue)
Strain rate dependency	scale curve 1
Strain rate dependency curve	Trilinear
VP	polymer law
1st strain rate	modified G'Sell
2nd strain rate	Ludwik
3rd strain rate	Bergström
	Hollomon

Strain rate dependency	Table
Strain rate dependency curve	None
VP	Plastic strain
1st strain rate	0.0001
2nd strain rate	0.001
3rd strain rate	0.01
4th strain rate	0.1
5th strain rate	1
6th strain rate	10
7th strain rate	100
8th strain rate	1000
Fracture	None
Ductile Damage Settings	Johnson Cook
Shear Damage Settings	Cowper Symond
FLC Damage Settings	Kang
	Power Law (G'Sell)

Fracture	Damage
Ductile Damage Settings	Piecewise linear interpolation
lower triax value	None
upper triax value	plastic equivalent strain
step size triax	simple criteria
Shear Damage Settings	4a piecewise linear
FLC Damage Settings	Johnson Cook
Strainrate Damage Settings	mod Xue-Wierzbicki
Postfracture	Xue-Wierzbicki
Loadcases	Mohr-Coulomb Shell
Ductile Damage Settings	Piecewise linear interpolation
	Mohr-Coulomb

How to use .xml material cards

In Material behavior:

1.) Set Material source to customized

2.) next click on Material card field

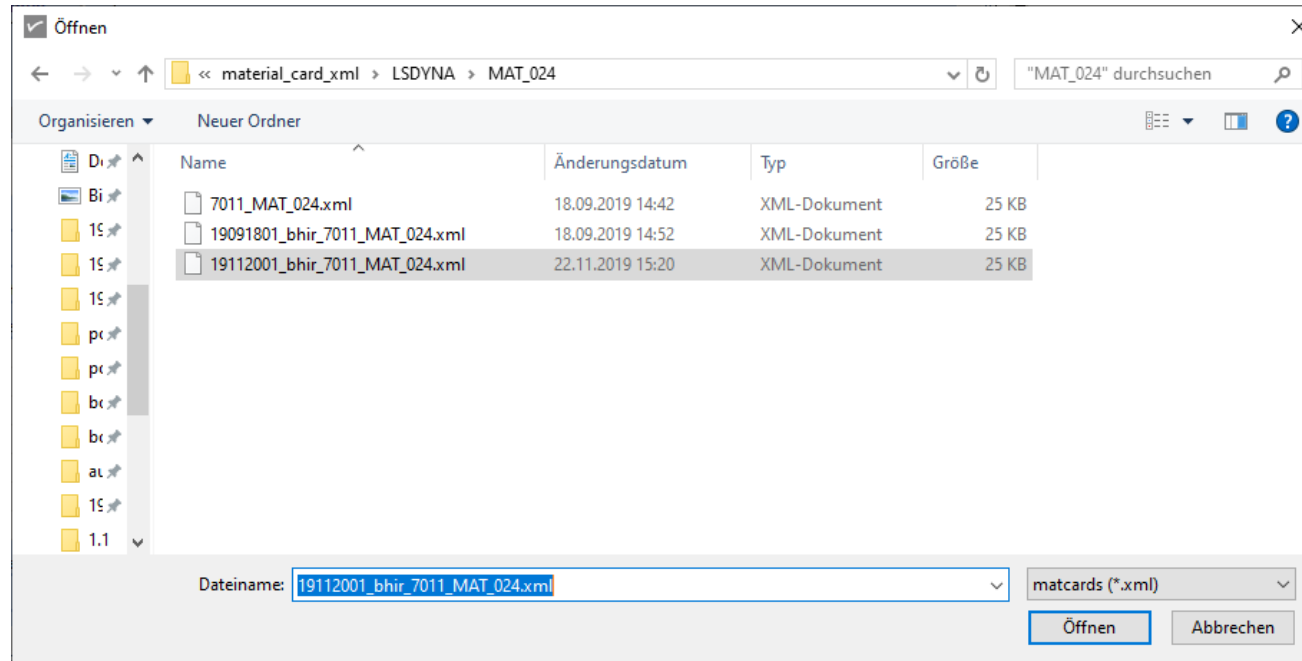
The image shows two screenshots of a software interface, likely a material definition tool. The top screenshot shows the 'Material behaviour' section with a table of properties. The 'Material source' dropdown is set to 'Implemented'. The 'Elasticity' property is set to 'Implemented', and the 'Plasticity' property is set to 'Customized'. The 'Material card' field is set to '*MAT_PIECEWISE_LINEAR_PLA'. The bottom screenshot shows the same interface after the 'Material source' has been changed to 'Customized' and the 'Material card' field has been selected. Red arrows indicate the sequence of actions: from the 'Plasticity' field in the top screenshot to the 'Material source' dropdown in the bottom screenshot, and from the 'Material card' field in the top screenshot to the 'Material card' field in the bottom screenshot.

Material behaviour	
Material source	Implemented
Elasticity	Implemented
Plasticity	Customized
Failure/Damage	Customized (for validation)
Material card	*MAT_PIECEWISE_LINEAR_PLA
Deformation	Plasticity Table Rate loc. Table

Material behaviour	
Material source	Customized
Material card	*MAT_PIECEWISE_LINEAR_P...

How to use .xml material cards

3.) select the .xml material card file

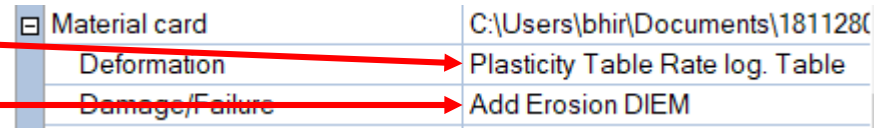


How to use .xml material cards (tips for switching)

4.) Set the correct settings for user defined material card (**old settings are unfortunately lost**)

Do the following:

1. Set Deformation
2. Set Damage/Failure
3. Then paste old Design variables



Material card	C:\Users\bhir\Documents\1811280
Deformation	Plasticity Table Rate log. Table
Damage/Failure	Add Erosion DIEM

Parameter model* Model database

☒

200217_039

Material

Designvariables

Layers

	Name	Start	const...	from	to	Variance
^ GroupName: 10_elasticity						
	e_E	1000	<input type="checkbox"/>	20%	20%	10%
	e_nue	0.3	<input checked="" type="checkbox"/>	(NULL)	(NULL)	(NULL)
^ GroupName: 20_yield						
	y_0	90	<input type="checkbox"/>	5	150	50
^ GroupName: 21_hardening						
	h_nuep	0.5	<input type="checkbox"/>	0	0.5	(NULL)
	h_y	90	<input type="checkbox"/>	5	150	50
	h_y2	90	<input type="checkbox"/>	0	150	(NULL)

xml schema

```
1  <?xml version="1.0" encoding="UTF-8"?>
2  <!--
3  Material: MAT1
4  Author: Bernhard Jilka
5  Date: 03.08.2016
6  Version:1
7  -->
8  <matcard xmlns="urn:4a:impetus:matcard"
9  xmlns:xsi="http://www.w3.org/2001/XMLSchema"
10  xsi:schemaLocation="urn:4a:impetus:matcard:
11  name="*MAT_ELASTIC (*MAT_001)" A_MAT_TYP1
12  <matcard cases>
15  <matcard output>
21  <damage cases>
24  <damage output>
26  </matcard>
```

Encoding information

Comments

XML Schema Definition

Variables for the whole material card

case specific variables

what is written into the material.inp file

failure case specific variables

what is written into the material.inp file

Impetus vs ls_opt formula

impetus_formula are used to create the **static** part of a material card (no changes in the optimization runs)

- Use only VALIMAT database variables
- Examples:

```
<impetus_formula formula="db_mattyp"/>  
<impetus_formula formula="ID_MAT" format="0D8S"/>  
<impetus_formula formula="db_rho" format="3D10S"/>
```

ls_opt formula create the **dynamic** part of a material card (Isopt replaceable code, dependant from design variables)

- Use only LS-Opt variables
- Examples:

```
<ls_opt formula="e_E*US_stress" format="0D10S"/>  
<ls_opt formula="e_nue" format="0D10S"/>
```

unit systems

- In VALIMAT we support 3 types of unit systems (Variables are declared in t-mm-sec-MPa):
- db_vars are always converted to current unit system!
- The variables are dependent from the unit system and the time scaling.
- Example: Young's modulus conversion:

```
<ls_opt formula="e_E*US_stress" format="0D10S"/>
```

Idealization	
System of units	kg-mm-msec-GPa
Solver	SI(kg-m-sec-Pa)
Inputdeck	t-mm-sec-MPa
Symmetry of model	kg-mm-msec-GPa

conversion factors	
US_length	US_stiffness
US_time	US_force
US_density	US_energy
US_strainrate	US_stress
US_velocity	

user variable feature

Add user variable to the LS-Opt variables

- Define in matcard_vars
 - case:
 - name: variable name (naming convention xm_(matcard) or xf_(failure))
 - description: Description
 - group: GroupName
 - position: unique position for ordering
 - static: constant either "true" or "false"
 - startvalue: Start
 - lowerbound: from
 - upperbound: to
 - optimizationwindow: Variance
 - boundary_condition: Condition
- Use in ls_opt formula by name

Material card	C:\Users\bhir\Documents\18112801_Dateie
Deformation	MAT_001
Damage/Failure	MAT_001
Materialcard ID	MAT_001+damping

```
<matcard_vars>
<designvar case="2" name="xm_da" de
<designvar case="2" name="xm_db" de
</matcard_vars>
<matcard_output>
```

	Name	Start	const...	from	to	Variance	Condition	Description
▼	GroupName: 10_elasticity							
▲	GroupName: 90_damping							
	xm_da	0.0	<input checked="" type="checkbox"/>	(NULL)	(NULL)	(NULL)		axial damping factor
	xm_db	0.0	<input checked="" type="checkbox"/>	(NULL)	(NULL)	(NULL)		Bending damping factor
Click here to add a new row								

```
<ls_opt formula="xm_da" format="0D10S"/>
```

table input (arrays)

- epp (equivalent plastic/total strain)
 - strain range upto defines the endpoint of the curve
 - Sampling points defines number of points in the curve
 - Bias factor defines a bias to the front end of the curve
 - Bias factor=1: equally distributed points
- triax (stress triaxiality)
 - lower triax value to upper triax value with step size triax
 - typical values: plane stress state [-2/3;2/3;1/9]
- strain rate dependency:
 - db_epsplt1 → db_epsplt8
 - typical values: (LS-DYNA/PAMCRASH [0.001;1000;0;...]; ABAQUS [0.0;0.001;1000;...])

Yield behavior	vonMISES
Function (Hardening, Elastic curve)	
Curve 1	Bilinear
Strain range upto	2.5
Sampling points	50
Bias factor	10

Fracture	Damage
Ductile Damage Settings	Mohr-Coulomb
lower triax value	-0.66
upper triax value	0.66
step size triax	0.11

Strain rate dependency	Table
Strain rate dependency curve	None
VP	Plastic strain
1st strain rate	0.0001
2nd strain rate	0.001
3rd strain rate	0.01
4th strain rate	0.1
5th strain rate	1
6th strain rate	10
7th strain rate	100
8th strain rate	1000

curve definition (arrays)

- hardening curve: sig; s2g; s3g ← result of Curve 1;2;3 (epp)
 - number of curves: "A_MAT_TYPE_PLASTIC_enum"=
 - 0: "none_0"
 - 1: "vonMises_11"; "vonMises_12"; "Hillr2D_51"; "HillR3D_52"; "Hill3D_53"; "Hill2D_54"; "RaghavaHill2D_55"
 - 2: "DruckerPrager_21"; "Raghava_22"
 - 3: "GenYLD3_31"; "GenYLD5_32"
- ductile damage: fail_ductile ← Ductile Damage Settings (triax)
 - availability depends on "A_MAT_FRAC_DIEM_DUCTILE"

Material card	C:\Users\bhir\Documents\1811280
Deformation	basic plasticity
Damage/Failure	None
Materialcard ID	1000000
Density	1000
Yield behavior	vonMISES
Function (Hardening, Elastic cur	
Curve 1	Bilinear
Strain range upto	2.5
Sampling points	50
Bias factor	10

Fracture	Damage
Ductile Damage Settings	Mohr-Coulomb
lower triax value	-0.66
upper triax value	0.66
step size triax	0.11

*See "matcard.xsd" for available options and "dv_and_curve_def.xml" for VALIMAT names, variables and function definitions.

impetus_material curve feature

impetus_material curve definitions allow the creation of curves

xVal: arithmetical expression with an array

yVal: arithmetical expression with an array

```
<impetus_materialcurve xVal="epp" yVal="sig" format="10D20S"/>
```



Function (Hardening, Elastic curv	
Curve 1	Bilinear
Strain range upto	2.5
Sampling points	50
Bias factor	10



```
*DEFINE_CURVE
$#      lcid      sidr      sfa      sfo      offa      offo      dattyp
      1000001      0      1      1      0      0
$#      al      ol
<<(0)*1+0:20>><<((h y+h ET*0)*(1+1/v p*log(max(0.0001,v epspkt)/v epspkt)))*1+0:20>>
```

impetus_material curve feature

Example: MAT_SAMP-1

```
name="*MAT_SAMP-1 (*MAT_187) log Table R9.3+" A_MAT_TYPE_ELASTIC="linearElastic_0" A_MOD_IDEALIZATION="all_2" A_SOLVER="LSDYK
<matcard_cases>
<case id="1" name="vonMises (non associated)" A_MAT_ELASTIC_CURVE="linearElastic_1" A_MAT_TYPE_PLASTIC="vonMises_11" A_MAT_TY
<case id="2" name="Pressure dependent (Drucker-Prager)" A_MAT_ELASTIC_CURVE="linearElastic_1" A_MAT_TYPE_PLASTIC="Raghava_22"
<case id="3" name="Parabolic yield surface (Shear given)" A_MAT_ELASTIC_CURVE="linearElastic_1" A_MAT_TYPE_PLASTIC="GenYLD3_31
<case id="5" name="Parabolic yield surface (Biax-tension given)" A_MAT_ELASTIC_CURVE="linearElastic_1" A_MAT_TYPE_PLASTIC="Ger
<case id="4" name="General yield surface" A_MAT_ELASTIC_CURVE="linearElastic_1" A_MAT_TYPE_PLASTIC="GenYLD5_32" A_MAT_TYPE_VIS
</matcard_cases>
```

activates

Material card	*MAT_SAMP-1 (*MAT_187) log Table R9.3
Deformation	Pressure dependent (Drucker-Prager)
Damage/Failure	vonMises (non associated)
Materialcard ID	Pressure dependent (Drucker-Prager)
Density	Parabolic yield surface (Shear given)
Yield behavior	Parabolic yield surface (Biax-tension given)
Function (Hardening, Elastic curve for	General yield surface
Curve 1	Bilinear
Curve 2	scale curve 1

```
<impetus_materialtable/>
<XMLIF mcase="2-4">
*DEFINE_CURVE
$#      lcid      sidr      sfa      sfo      offa      offo      dattyp
<impetus_formula formula="ID_FUNC10" format="0D10S"/>      0      1.0      1.0      0.0      0.0      0
$#              a1              o1
<impetus_materialcurve xVal="epp" yVal="s2g" format="10D20S"/>
</XMLIF>
```

adds this curve to card

impetus_materialtable feature

material table definitions allows for fast viscoplasticity definition

It creates a table definition with strain rates and hardening curve ids

The curves are a combination of the first material curve and the strain rate dependency model

Example: Bilinear hardening and Johnson Cook strain rate dependency

<impetus_materialtable/>

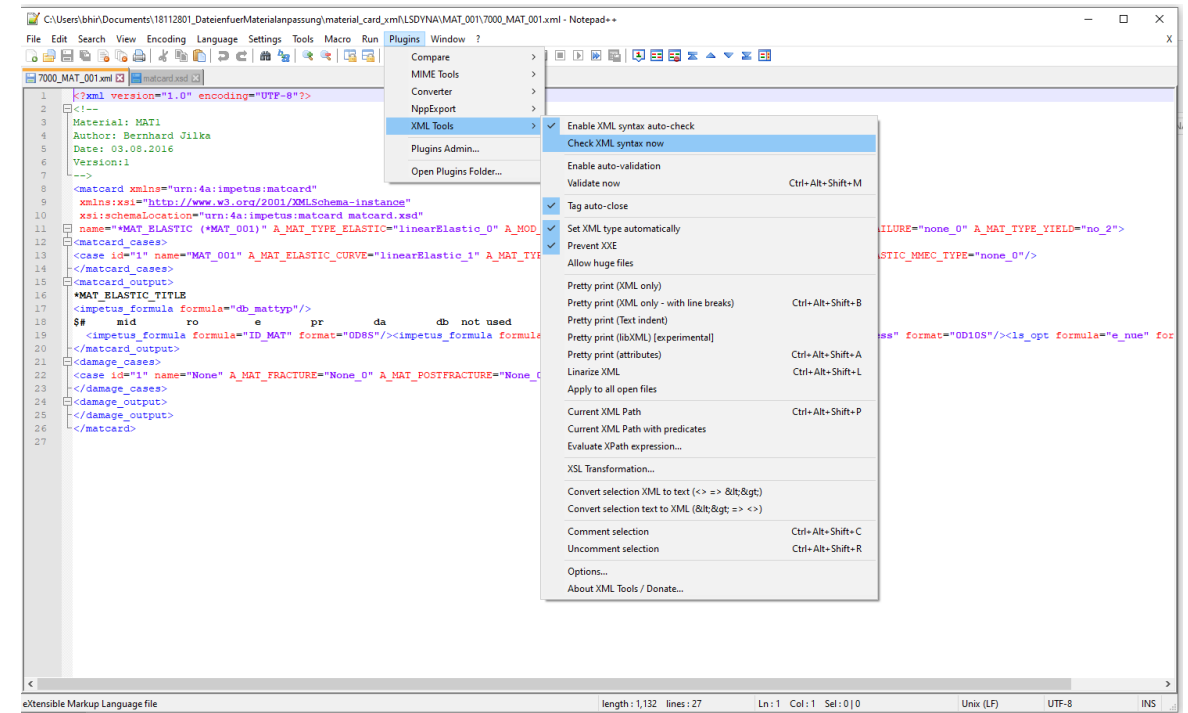
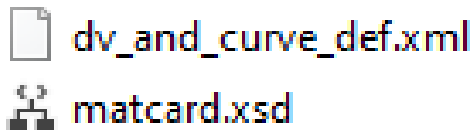
Function (Hardening, Elastic curv	
Curve 1	Bilinear
Strain range upto	2.5
Sampling points	50
Bias factor	10
Strain rate dependency	Table
Strain rate dependency curve	Johnson Cook
VP	Plastic strain
1st strain rate	0.0001
2nd strain rate	1000
3rd strain rate	0

```
*DEFINE_TABLE
$#   tbid
      1000000
$#           value      lcid
<<log(0.0001*1/US_time):20>>  1000001
<<log(1000*1/US_time):20>>  1000002

*DEFINE_CURVE
$#   lcid      sidr      sfa      sfo      offa      offo      dattyp
      1000001      0      1      1      0      0
$#           al      ol
<<(0)*1+0:20>><<((h_y+h_ET*0)*(1+1/v_p*log(max(0.0001,v_epspkt)/v_epspkt)))*1+0:20>>
```

Tips for implementing a new material card for VALIMAT[®]

- For the text editor we use Notepad++, which has the plugin “XML tools” that allows to check the file for compliance with the schema file (Have a copy of “matcard.xsd” in the working directory).
- Doesn't detect all problems!
- Variable definitions are in the dv_and_curve_def.xml



Variable Descriptions

material card

- name
- A_MAT_TYPE_ELASTIC
- A_MOD_IDEALIZATION
- A_SOLVER
- A_MAT_TYPE_FAILURE
- A_MAT_TYPE_YIELD

material card options

- A_MAT_TYPE_ELASTIC
- A_MOD_IDEALIZATION
- A_SOLVER
- A_MAT_TYPE_FAILURE
- A_MAT_TYPE_YIELD

matcard_cases options

- A_MAT_ELASTIC_CURVE
- A_MAT_TYPE_PLASTIC
- A_MAT_TYPE_VSKO
- A_MAT_ELASTIC_MMEC_TYPE

damage_cases options

- A_MAT_FRACTURE
- A_MAT_POSTFRACTURE

test database variables

mdb entry	variable	mdb entry	variable
T_EVAL_FILTER:	db_filter	T_RES_VELOCITY0:	db_v_0
T_ID:	db_id	T_SPECIMEN:	db_pkz
T_LOADING_CASE:	db_test	T_SPECIMEN_LENGTH:	db_l
T_LOADING_CASE_long:	db_test_long	T_SPECIMEN_MOISTURE:	db_mos
T_LOADING_CASE_short:	db_test_short	T_SPECIMEN_ORIENTATION:	db_orient
T_LOADING_CONTACTANGLE:	db_alpha	T_SPECIMEN_T_THICKNESS:	db_h_T
T_LOADING_FORCE:	db_lf	T_SPECIMEN_T_WIDTH:	db_b_T
T_LOADING_GAUGE:	db_lw	T_SPECIMEN_TENSION_WIDTH:	db_b_Ten
T_LOADING_MASS:	db_mp	T_SPECIMEN_TENSION_LENGTH:	db_l_Ten
T_LOADING_FORCE_RADIUS:	db_r_f	T_SPECIMEN_TEMPERATUR:	db_T
T_LOADING_GAUGE_RADIUS:	db_r_g	T_SPECIMEN_THICKNESS:	db_h
T_LOADING_MASSARM:	db_mh	T_SPECIMEN_WIDTH:	db_b
T_LOADING_MASSFIN:	db_mf	T_TEST_PENDULUMARM:	db_lp
T_LOADING_VELOCITY:	db_va	T_SPECIMEN_PUNCTURE_DIAMETER:	db_punc_dia
T_MATERIALTYPE:	db_material	T_TEST_TYPE:	db_pm
T_RES_ENERGY_LOST:	db_el	T_TEST_TYPE_long:	db_pm_long
T_RES_MODUL:	db_mod	T_TEST_TYPE_short:	db_pm_short

model database variables

mdb entry	variable	mdb entry	variable
A_MAT_FRICTION:	db_fr	A_SOLVER:	db_solver
A_MAT_POISSON:	db_nue	A_MAT_VISKO_EPSPKT1:	db_epspkt1
A_MAT_STRAIN_FAILURE:	db_plstrainfailure	A_MAT_VISKO_EPSPKT2:	db_epspkt2
A_MATERIALTYPE:	db_mattyp	A_MAT_VISKO_EPSPKT3:	db_epspkt3
A_MOD_CONTACT_DENSITY:	db_contdensity	A_MAT_VISKO_EPSPKT4:	db_epspkt4
A_MOD_CONTACT_MODULUS:	db_contmodulus	A_MAT_VISKO_EPSPKT5:	db_epspkt5
A_MOD_CONTACT_THICKNESS:	db_contth	A_MAT_VISKO_EPSPKT6:	db_epspkt6
A_MOD_ELEMENTSIZE:	db_elsize	A_MAT_VISKO_EPSPKT7:	db_epspkt7
A_MOD_EXPLIMPL:	db_timescale	A_MAT_VISKO_EPSPKT8:	db_epspkt8
A_MOD_ELEMENT_TYPE:	db_elform	A_MAT_DENSITY:	db_rho
A_MOD_IDEALIZATION:	db_eltyp	A_MOD_WRITEPART:	db_writepart
A_MOD_LAYER:	db_ellayer	A_CASE_ADDITIONAL_NUMBER_RESULTS:	db_nr_undef_vars
A_MOD_SYMMETRY:	db_elmodell	A_COMMENT:	db_comment_modell
A_MOD_UNITS:	db_unitsystem	A_MATERIALFILELINK:	db_mat_file
A_MOD_USERDEF:	db_par	A_MAT_ID:	db_mat_id
A_MOD_SHELL_THINNING:	db_shell_thickness_update	A_ID:	db_modell_id
A_MOD_VP:	db_VP		